

38

280 ± 2

36

Ø 26 ± 0.5

AC  
84

AC  
100

176 ± 0.8

352<sup>0</sup><sub>-1.5</sub>

ISOMETRIC VIEW FOR REFERENCE

1 x 45°  
TYP

16

NOTES:-  
PART TO BE FREE FROM BURRS & SHARP EDGES.

|              |     |     |                    |      |      |       |            |
|--------------|-----|-----|--------------------|------|------|-------|------------|
| ER17C0004669 | AD  |     | ER RELEASED        | MMP  | RPK  | SAB   | 25.01.18   |
| ECN17P002232 | AC  | 2   | DIMN 84 WAS 75     | MMP  | RPK  | SAB   | 23.08.2017 |
|              |     | 1   | DIMN 100 WAS 91    | MMP  | RPK  | SAB   | 23.08.2017 |
| ECN17P001708 | AB  |     | L2 RELEASE         | SPR  | RPK  | SAB   | 21.03.07   |
| ----         | AA  | --  | AS PER L0 FEEDBACK | SPR  | RPK  | SAB   | 26.06.15   |
| E.R.NO.      | LET | LOC | REVISIONS          | DSNR | CKR. | APPR. | DATE       |

| <SC> :SIGNIFICANT CHARACTERISTICS ▽:CRITICAL CHARACTERISTICS                                                                        |                 |                                            |              |          |                        |               |            |                                                                                                                     |                           |              |                                        |                                 |                                           |                                             |
|-------------------------------------------------------------------------------------------------------------------------------------|-----------------|--------------------------------------------|--------------|----------|------------------------|---------------|------------|---------------------------------------------------------------------------------------------------------------------|---------------------------|--------------|----------------------------------------|---------------------------------|-------------------------------------------|---------------------------------------------|
| BREAK SHARP CORNERS MAY BE EITHER A CHAMFER<br>OR A RADIUS FROM 0.2 mm MIN. TO 1.0 mm MAX.                                          |                 |                                            |              |          |                        |               |            | MAHINDRA & MAHINDRA LIMITED<br>TRACTOR DIVISION<br>KANDIVLI (EAST), MUMBAI 400 101, INDIA.                          |                           |              |                                        |                                 |                                           |                                             |
| UNSPECIFIED TOLERANCES AS PER ISO-2768-1:1989                                                                                       |                 |                                            |              |          |                        |               |            |                                                                                                                     |                           |              |                                        |                                 |                                           |                                             |
| DIMENSIONS                                                                                                                          |                 |                                            |              |          |                        |               |            |                                                                                                                     |                           |              |                                        |                                 |                                           |                                             |
| LINEAR<br>IN mm.                                                                                                                    |                 | OVER<br>UPTO                               | 0.5<br>3     | 3<br>6   | 6<br>30                | 30<br>120     | 120<br>400 | 400<br>1000                                                                                                         | 1000<br>2000              | 2000<br>4000 | E.R. / PROC.REQ.NO :<br>ER17C0004669   |                                 | PART NO. :<br>008005845C1                 |                                             |
| f                                                                                                                                   | FINE (X.XXX)    |                                            | ± 0.05       | ± 0.05   | ± 0.1                  | ± 0.15        | ± 0.2      | ± 0.3                                                                                                               | ± 0.5                     | -            | PART NAME :<br><br>REAR TOP-MTG. BRKT. |                                 | MATERIAL :<br>E250<br>AS PER IS 2062:2011 | HEAT TREATMENT :<br>----                    |
| m                                                                                                                                   | MEDIUM (X.XX)   |                                            | ± 0.1        | ± 0.1    | ± 0.2                  | ± 0.3         | ± 0.5      | ± 0.8                                                                                                               | ± 1.2                     | ± 2          |                                        |                                 |                                           |                                             |
| c                                                                                                                                   | COARSE (X.X)    |                                            | ± 0.2        | ± 0.3    | ± 0.5                  | ± 0.8         | ± 1.2      | ± 2                                                                                                                 | ± 3                       | ± 4          |                                        |                                 |                                           |                                             |
| v                                                                                                                                   | VERY COARSE (X) |                                            | -            | ± 0.5    | ± 1                    | ± 1.5         | ± 2.5      | ± 4                                                                                                                 | ± 6                       | ± 8          |                                        |                                 |                                           |                                             |
| ANGULAR<br>IN deg.                                                                                                                  |                 | LENGTH OF SHORTER SIDE OF THE ANGLE IN mm. |              |          |                        |               |            |                                                                                                                     |                           |              |                                        | MATERIAL :                      | HEAT TREATMENT :                          |                                             |
|                                                                                                                                     |                 | OVER                                       | -            | 10       | 50                     | 120           | 400        | -                                                                                                                   |                           |              |                                        |                                 |                                           |                                             |
|                                                                                                                                     |                 | UPTO                                       | 10           | 50       | 120                    | 400           | -          |                                                                                                                     |                           |              |                                        |                                 |                                           |                                             |
| f                                                                                                                                   | FINE (X.XXX)    |                                            | ± 1°         | ± 0° 30' | ± 0° 20'               | ± 0° 10'      | ± 0° 5'    | CAD ENGG. SPR -SD- 26.06.15<br>DESIGNER SPR -SD- 26.06.15<br>CHECKER RPK -SD- 26.06.15<br>APPR.BY SAB -SD- 26.06.15 |                           |              |                                        |                                 |                                           | FIRST USED TRCR. MODEL<br>MSTAR<br>85-95 HP |
| m                                                                                                                                   | MEDIUM (X.XX)   |                                            | ± 1° 30'     | ± 1°     | ± 0° 30'               | ± 0° 15'      | ± 0° 10'   |                                                                                                                     |                           |              |                                        |                                 |                                           |                                             |
| c                                                                                                                                   | COARSE (X.X)    |                                            | ± 1° 30'     | ± 2°     | ± 1°                   | ± 0° 30'      | ± 0° 20'   |                                                                                                                     |                           |              |                                        |                                 |                                           |                                             |
| v                                                                                                                                   | VERY COARSE (X) |                                            | ± 3°         | ± 2°     | ± 1°                   | ± 0° 30'      | ± 0° 20'   |                                                                                                                     |                           |              |                                        |                                 |                                           |                                             |
| PART OF THIS DRAWING / DOCUMENT SHOULD NOT BE<br>REPRODUCED IN ANY FORM OR BY ANY MEANS WITHOUT<br>WRITTEN PERMISSION OF M & M LTD. |                 |                                            |              |          |                        |               |            |                                                                                                                     |                           |              |                                        |                                 |                                           |                                             |
| COMPUTER GENERATED DRAWING                                                                                                          |                 |                                            |              |          | DO NOT CHANGE MANUALLY |               |            |                                                                                                                     |                           |              |                                        |                                 |                                           |                                             |
| IF IN DOUBT, ASK                                                                                                                    |                 |                                            | DO NOT SCALE |          |                        | DRG SIZE : A4 |            |                                                                                                                     | ALL DIMENSIONS ARE IN mm. |              |                                        | CHECK DRG WITH LATEST CHANGE No |                                           |                                             |